

H

G

F

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D

C

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E

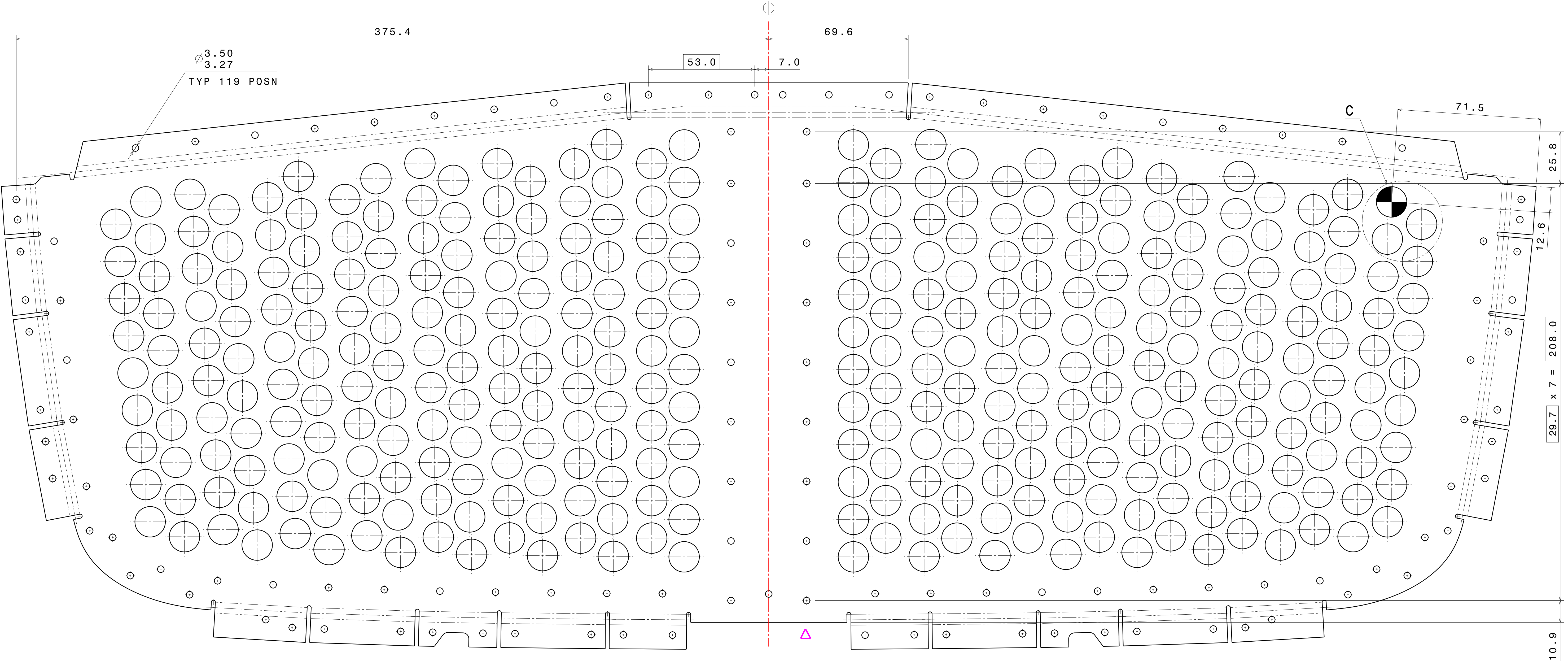
D

C

B

A

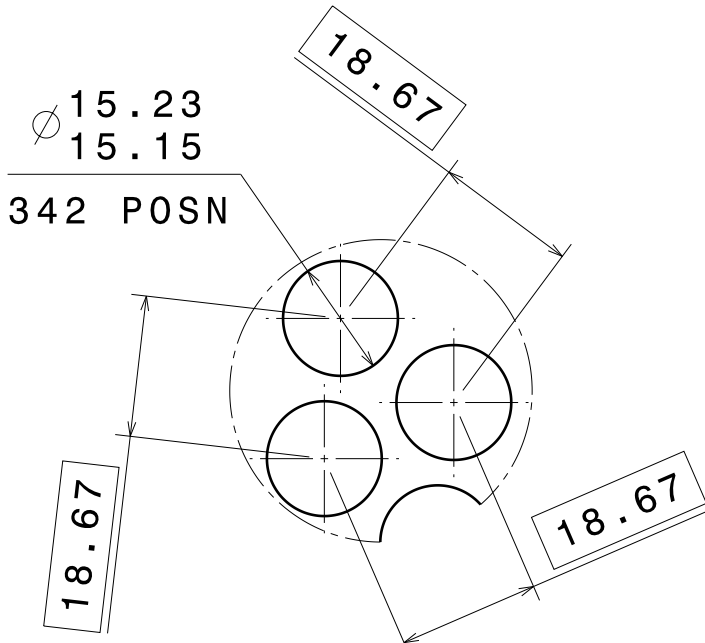
DRG NO		QB21878	SH	A * B	ISS	P3Y
ZONE	ISS	DESCRIPTION		DATE		APPROVALS
C7	P3Y	REMOVED 2 HOLES AT C7. ADDED ISO VIEW ON SHEET B ECR R42277 INCORPORATED		17 APR 2015	MODIFIED:	B MITCHEM
		CHANGE CODE: P1		26 AUG 2015	DRG CHCK:	T CLARK
					PROJ ENGR:	
					MFG ENGR:	
					TECH APPL:	
				27 AUG 2015	DSGN APPL:	A G BUTCHER



FLAT PATTERN

NOTES



1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing \pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.



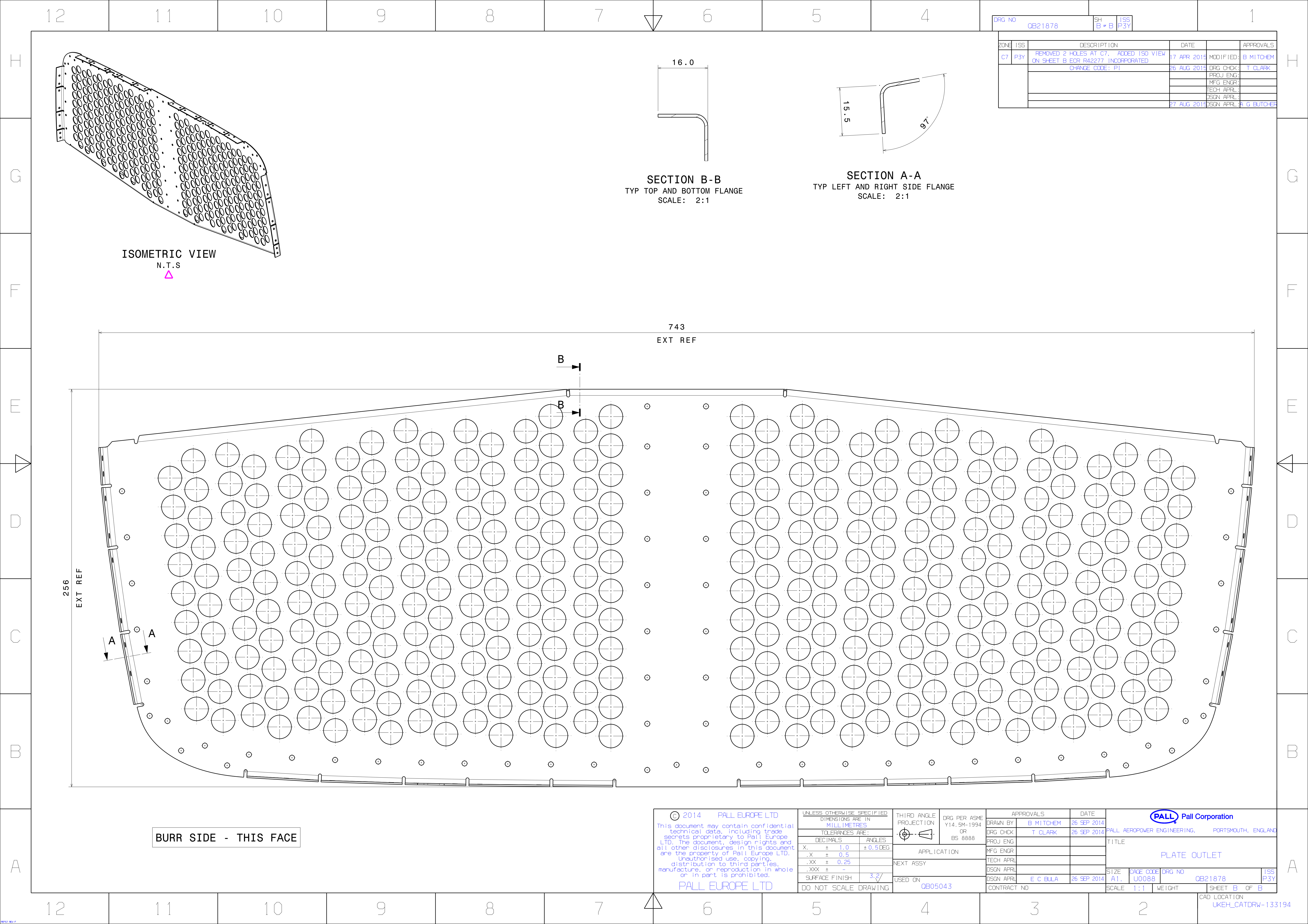
DETAIL C
TYP HOLE PATTERN
SCALE: 1:1

PART MARK
TO QD5016 1 & 4

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL /REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	26 SEP 2014	PALL AERPOPOWER ENGINEERING. PORTSMOUTH, ENGLAND						
	DECIMALS ANGLES				DRG CHCK	T CLARK	26 SEP 2014	TITLE						
	.X. ± 1.0 ± 0.5 DEG				PROJ ENGR			PLATE OUTLET						
	.XX ± 0.25				MFG ENGR			SIZE	CAGE CODE	DRG NO	ISS			
	.XXX ± -				TECH APPL							A1.	U0088	P3Y
	SURFACE FINISH				DSGN APPL									
	3.2/				DSGN APPL	E C BULA	26 SEP 2014							
					CONTRACT NO		SCALE	1:1	WEIGHT	SHEET A	OF B			

CAD LOCATION
UKEH_CATDRW-133194



DRG NO		QB21878	SH	B	B	ISS	P3Y
ZONE	ISS	DESCRIPTION		DATE		APPROVALS	
C7	P3Y	REMOVED 2 HOLES AT C7. ADDED ISO VIEW ON SHEET B ECR R42277 INCORPORATED		17 APR 2015		MODIFIED: B MITCHEM	
		CHANGE CODE: P1		26 AUG 2015		DRG CHCK: T CLARK	
						PROJ ENGR:	
						MFG ENGR:	
						TECH APPL:	
				27 AUG 2015		DSGN APPL: A G BUTCHER	

N.T.S

743
EXT REF

256
EXT REF

BURR SIDE - THIS FACE

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				.X ± 1.0		± 0.5 DEG		DRG CHCK		T CLARK		26 SEP 2014	
				.XX ± 0.5				PROJ ENGR				TITLE	
				.XXX ± -				MFG ENGR				PLATE OUTLET	
				SURFACE FINISH		3.2		TECH APPL				SIZE	
				DO NOT SCALE DRAWING				DSGN APPL				A1.	
								DSGN APPL		E C BULA		26 SEP 2014	
								CONTRACT NO				CAGE CODE	
												U0088	
												DRG NO	
												QB21878	
												ISS	
												P3Y	
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												1:1	
												WEIGHT	
												SHEET	
												B	
												OF	
												B	
												CAD LOCATION	
												UKEH_CATDRW-133194	